

Request Checklist for **Zero Point Clamping Systems**

ATA							
Company / Customer			Town		Customer no.		
Person to contact			Department				
Email			Phone				
шо							
Request recorded by (name / co	mpany)				Date		
Project new machi	ne Designation						
retrofitting							
Machine							
Machine manufacturer			Ma	chine type			
Machine layout	sketch on the back	data she	et of the ma	achine table attached			
Machine type	3-axis	4-axis		5-axis			
	with rotating option			max. number of rotation [rpm]			
	lathe _			max. number of rotation [rpm]			
	horizontal rotation axis						
	vertical rotation axis						
	other fixture (see attached details)						
Zero point clamping system	already available	data on the	name plat	е			
Desired design	☐ low machining forces			high machining forces			
	typical workpiece			max. weight (table load) [kg]			
	particular accuracy req	ar accuracy requirements					
Change process	manual (hand)	max. weight	t [kg]				
	manual (crane)	max. weight	t [kg]				
	automated	max. weight	t [kg]				
	combined	max. weight	t [kg]				
Change frequency	day	month		year			

Media transfer from the machine table to the fixture							
Production of the quick-clamping plat		_					
STARK Spannsysteme GmbH	provided by customer	combined					
Description							
Production of the pallets by							
STARK Spannsysteme GmbH	provided by customer	combined					
Description		_					
Bookipilon							
Other comments							

2 www.roemheld-gruppe.de STARK Spannsysteme GmbH