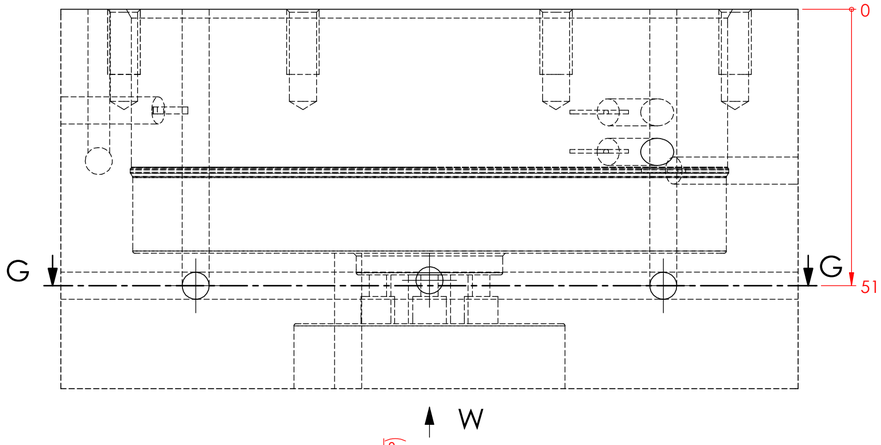
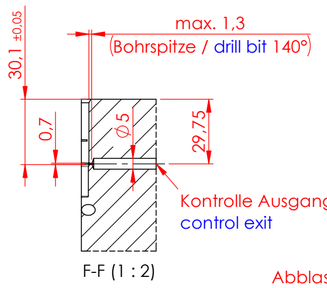
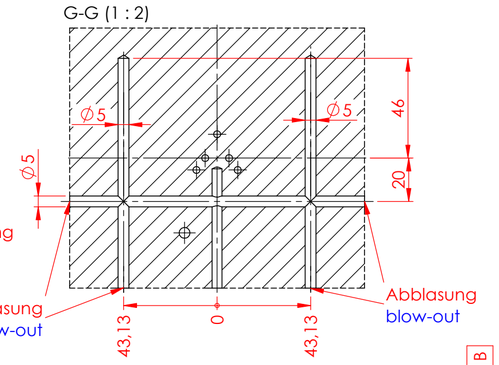
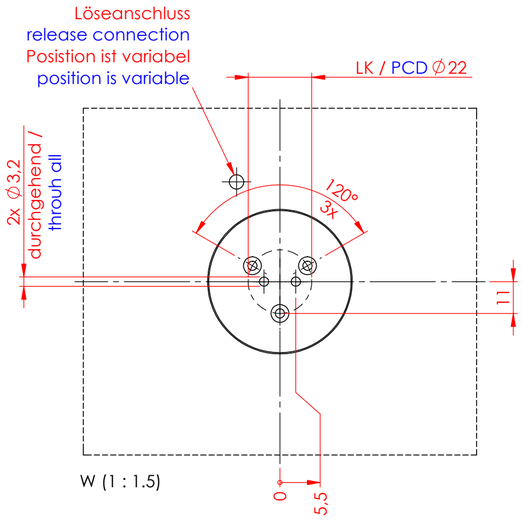
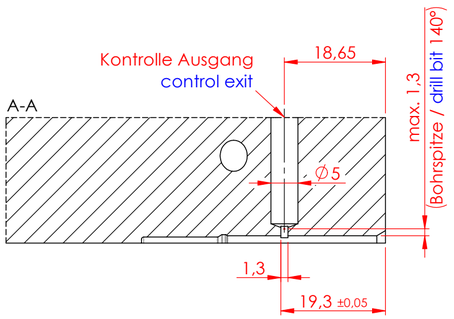
Diese Zeichnung darf nur mit unserer schriftlichen Genehmigung diften Personen zugänglich gemacht oder vervielfältigt werden. Wir behalten uns das Urheberrecht vor.

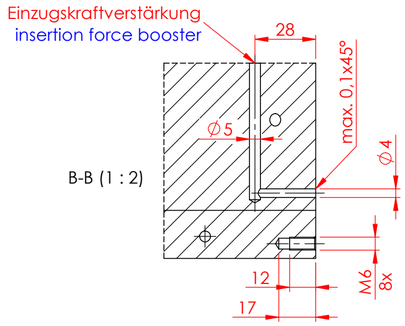


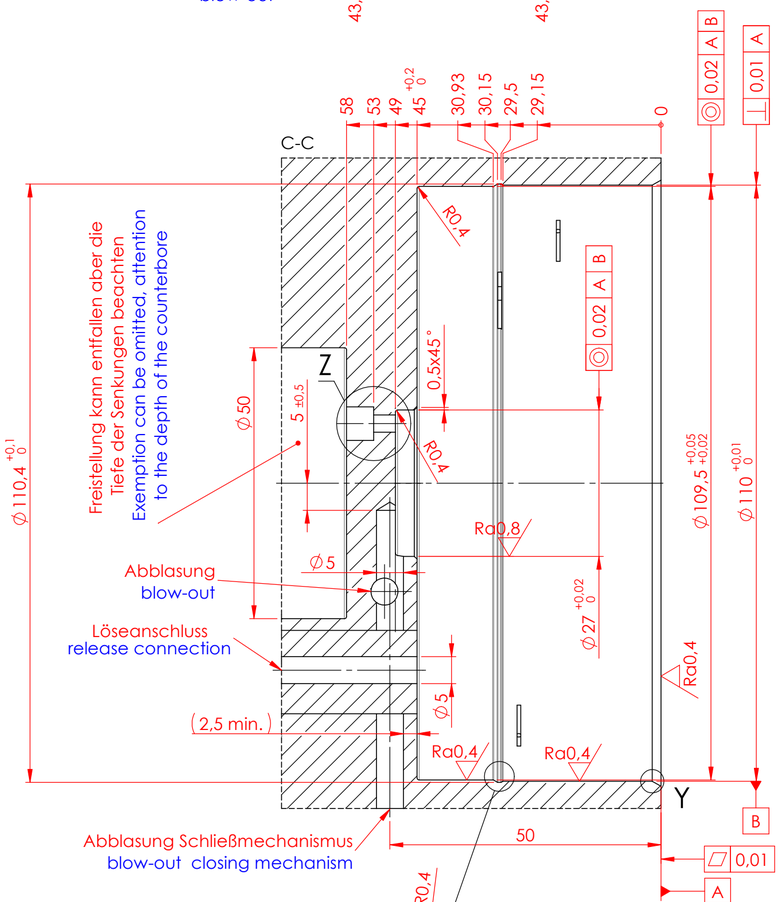


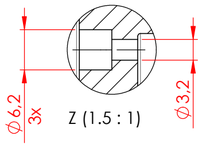


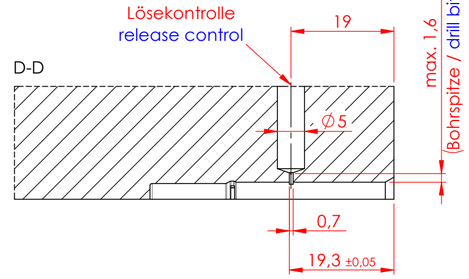


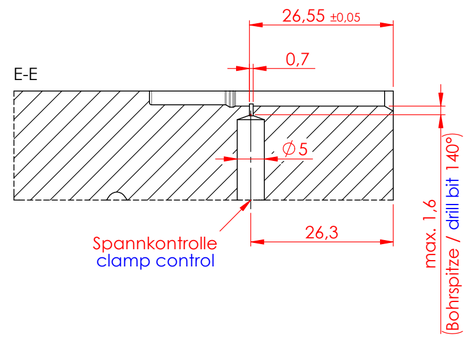


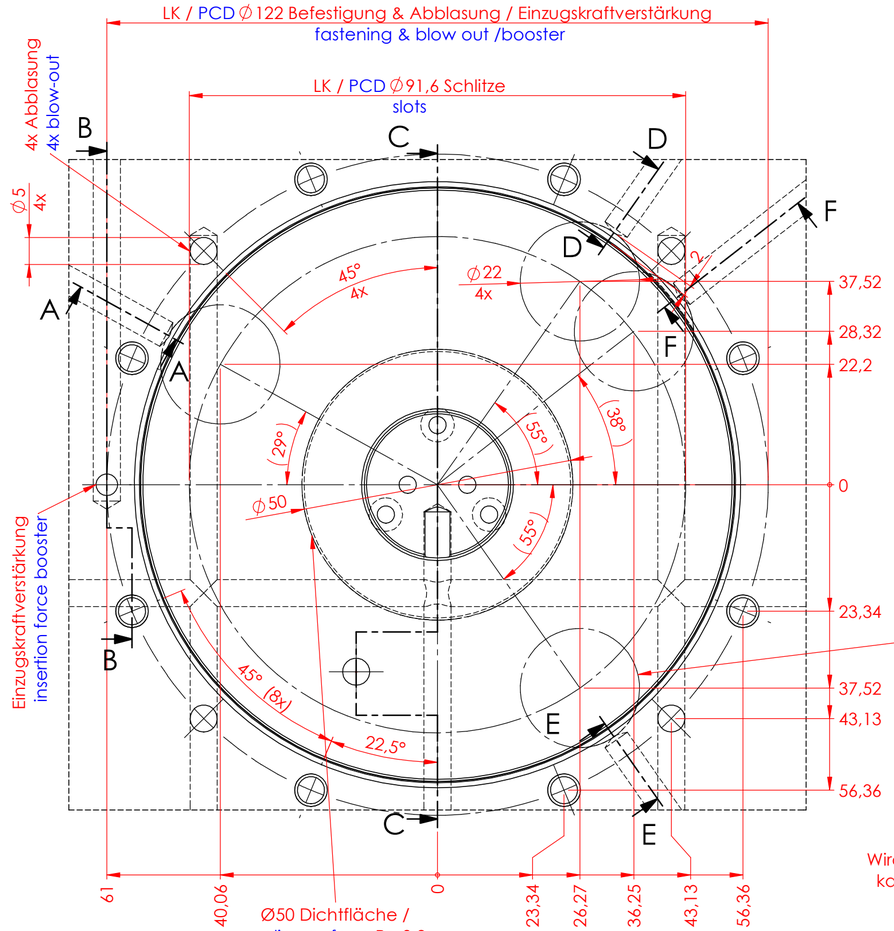


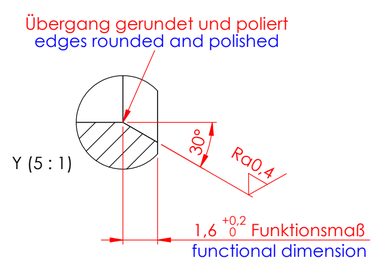












Wird eine Funktion nicht verwendet
kann die Bohrung dafür entfallen
If a function is not used
the bore can be omitted

Kanten gebrochen 0,2x45° oder R0,2 / deburr edges 0,2x45° oder R0,2

ACHTUNG / Attention:
Kollisionen zwischen Anschluss- und Gewindebohrungen vermeiden!
Avoid collisions between connection bores and tapped bores!

Ra0,8 (Ra0,4)

Index	Änd.-Nr.	Datum	Name

ROEMHELD
HILMA ■ STARK
STARK Spannsysteme GmbH
Römergrund 14 / A-6830 Rankweil
T +43 5522 37400

	Datum / date	Name:
Gez.:	2024-11-19	arwi
Gepr.	2024-11-20	mafr
unbemaßte Toleranz / dimensions without tolerance :	± 0,1	
Material / material :		

Oberflächen- Wärme- Behandlung:

Bemerkung: **Änderungen vorbehalten subject to change**

Benennung / description
Einbaumaße / assembly dimensions STARK.sweeper Einbau pneumatisch / STARK.sweeper built-in pneumatic Spann, Lösekontrolle und Booster clamp, release control and booster

Maßstab / scale **M 1.25:1** **A2**

Zeichnungsnr. / drawing no.
D195
Blatt / page 1 / 1